

Production Discontinuation of User's Manuals for the MELSEC iQ-F Series (In December 2024)

■Date of Issue

September 2024

■Relevant Models

MELSEC iQ-F series

Thank you for your continued support of Mitsubishi Electric micro programmable controllers, MELSEC iQ-F series. This technical bulletin informs you that production of the following manuals for the MELSEC iQ-F series will be discontinued.

1 MANUALS TO BE DISCONTINUED

Manual title	Manual No.	Model	Model code
MELSEC iQ-F FX5 User's Manual (Positioning Control - CPU module built-in, High-speed pulse input/output module)	JY997D56301	FX5-U-POS-E	09R544
MELSEC iQ-F FX5 User's Manual (Analog Control - CPU module built-in, Expansion adapter)	JY997D60501	FX5-U-ANALOG-E	09R557
MELSEC iQ-F FX5 User's Manual (Serial Communication)	JY997D55901	FX5-U-SC-E	09R540
MELSEC iQ-F FX5 User's Manual (SLMP)	JY997D56001	FX5-U-SL-E	09R541
MELSEC iQ-F FX5 User's Manual (MODBUS Communication)	JY997D56101	FX5-U-MB-E	09R542
MELSEC iQ-F FX5 User's Manual (Ethernet Communication)	JY997D56201	FX5-U-EN-E	09R543
MELSEC iQ-F FX5 User's Manual (MELSEC Communication Protocol)	JY997D60801	FX5-U-MCPRO-E	09R556

2 SCHEDULE

- Order acceptance: Until November 30, 2024
- Production discontinuation: December 31, 2024

We will not accept orders after November 2024, and will stop production when the accepted orders are completed.

3 REASON FOR DISCONTINUATION

New integrated manuals have already been released.

4 REPAIR SUPPORT

These manuals are not covered by the repair.

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5 ALTERNATIVE MANUALS

Manuals to be discontinued		Alternative manuals			
Manual title	Manual No.	Manual title	Manual No.	Model	Model code
MELSEC iQ-F FX5 User's Manual (Positioning Control - CPU module built-in, High-speed pulse input/output module)	JY997D56301	MELSEC iQ-F FX5 User's Manual (Application)	JY997D55401	FX5-U-OU-E	09R537
MELSEC iQ-F FX5 User's Manual (Analog Control - CPU module built-in, Expansion adapter)	JY997D60501				
MELSEC iQ-F FX5 User's Manual (Serial Communication)	JY997D55901	MELSEC iQ-F FX5 User's Manual (Communication)	SH-082625ENG	FX5-U-COMMU-E	09R741
MELSEC iQ-F FX5 User's Manual (SLMP)	JY997D56001				
MELSEC iQ-F FX5 User's Manual (MODBUS Communication)	JY997D56101				
MELSEC iQ-F FX5 User's Manual (Ethernet Communication)	JY997D56201				
MELSEC iQ-F FX5 User's Manual (MELSEC Communication Protocol)	JY997D60801				

REVISIONS

Version	Date of Issue	Revision
A	September 2024	First edition

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